



INSTALLATION INSTRUCTIONS P/N 23840 – OIL FILTER BLOCK-OFF PLATE

FITS BOW TIE SMALL BLOCK CHEVY, ALSO STANDARD SBC & BBC

NOTE: This plate is designed to be used **ONLY** with a dry sump oiling system. It will also fit both standard Small and Big Block Chevrolets without any modification.

Before installing this plate, be sure to remove oil filter by-pass assembly and make sure all surfaces are thoroughly cleaned. Be sure to put a few drops of oil under bolt head, on bolt threads, and on O-ring washer. While tightening bolt snugly (15-20 ft./lbs.), be sure O'ring stays in place and does not get squeezed out! The threaded opening is 1/2" NPT. If you use a -10AN line, you need a #2021-8-10S Aeroquip or equivalent fitting. If you use a -12AN line, a #2021-8-12S fitting will be required.

Remember to check for leaks upon fire-up. To prevent seepage from threaded opening, we recommend Teflon tape or equivalent to be used on threads of fitting.

PARTS LIST

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|-----------------------------------|--------------------------------------|
| 2 5/16-18 X 2 HHCS GR5 Clear Zinc | 1 O-ring, Square, Oil Filter By-Pass |
| 2 Washers 5/16" | 1 Oil Filter Block-Off Plate |
| 2 O-Ring, .3 ID-.07 Thk. | |

***For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time***

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