



**INSTALLATION INSTRUCTIONS
BIG BLOCK CHEVY
P/N 63518**

**SPACER KIT, 2 1/2" THK. JESEL FRONT DRIVE DISTRIBUTOR & COMP CAM
BELT IDLER CAM DRIVE SYSTEMS**

PARTS LIST

P/N	QTY	DESCRIPTION
0506301	4	3/8-16 X 3/4" SHCS CLEAR ZINC
0506326	4	3/8-16 X 4" SHCS CLEAR ZINC
63547190	4	GASKET, BBC
63518100	2	SPACER 2 1/2" THICK

PLEASE READ FIRST:

This Water Pump Kit is made for Moroso Electric Water Pump (63547) fitted to a Jesel front drive distributor system. It is also compatible for the Comp Cam Idler Cam Shaft drive system.

NOTE: These 2 1/2" tall spacers were designed around the tall Comp Cam camshaft idler system and therefore may need to be machined shorter to ideally fit his/her application.

This Kit includes an extra set of fasteners (1/4" longer) to accommodate using a front motor plate.

CAUTION: If the spacers are machined shorter, the mounting fasteners may require shortening so the bolts do not bottom out in the holes, or hit the front piston walls.

INSTALLATION

1. Disconnect and remove the terminal from the negative battery terminal post.
2. Drain the fluid from the cooling system.
3. Remove the existing water pump.
4. Check and clean any old sealing materials that may prevent the gasket from sealing on the block.
5. Coat both sides of the supplied gaskets with a high quality gasket sealer to prevent leaks.

NOTE: Lubricate the screw threads with oil prior to installation.

6. Install the Moroso Electric Water Pump.
7. Torque the fasteners to 15 ft-lbs and final torque to 30 ft-lbs.
8. Refill the coolant system and service the coolant system per manufacturers service manual.
9. Re-connect the negative battery terminal to its post.

Thank you for purchasing Moroso Performance Products

*For Technical Assistance, Call Moroso's Tech Line at
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time*

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