



**GASKET & SEAL KIT FOR MOROSO  
MECHANICAL WATER PUMPS  
P/N 97450**

**INSTALLATION INSTRUCTIONS**

**WARNING**

**INSTALLATION OF THESE SEALS  
MUST BE MADE BY A QUALIFIED  
MACHINE SHOP WITH HEAT  
EQUIPMENT AND A 10 – TON PRESS**

**PARTS LIST**

- 1 SBC (RACE)/BBC SEAL**
- 1 SBC/FORD SEAL**
- 1 SBC GASKET**
- 1 BBC GASKET**

***For Technical Assistance, Call Moroso's Tech Line at  
(203) 458-0542, 458-0546 8:30am – 5:00pm Eastern Time***

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